# 

## **CASE STUDY**

Process Positive displacement blower SVH50 in INOX packaged and equiped with frequency converter used for a mechanical steam compression (Unit of concentration of heavy metals).

#### Customer

GRAPHOCOLOR (Annecy in FRANCE) manufactures anodized aluminum components, decorated and stained aluminum packaging, elements for the perfume industry, cosmetics and pharmacy.

It is a subsidiary of the American group AptarGroup.

### Application

Mechanical steam compression : The purpose of this application is to concentrate effluents from a aluminum treatment unit. Mechanical compression of steams provided by a the hibon SVH50.

#### Solution

Hibon Positive displacement blower SVH50 in INOX with frequency converter

Fluid	100% Water steam	
Pressure	1013 mbar	
Altitude	0 meter	
Temperature	100°C	
Density	0.598 kg/m <sup>3</sup>	
Differential Pressure	1813 mbar	
Theorical flow	1188 kg/h	550 kg/h
Speed blower	1216 tr/min	858 tr/min
Blower shaft power	90 kW	63 kW
Outlet temperature	117 °C	117 °C
Water injection flow	95 kg/h	71 kg/h
Outlet temperature without water injection	230°C	300°C
Outlet Saturation temperature after water injection	117 °C	117°C
Injection water temperature	30°C	30°C
Motor power	132 kW	



Compressed Air Systems and Services Hibon Inc 100 Voyageur Pointe Claire, Quebec Canada, H9R 6A8 Tel: +1 514 631-3501 Fax: +1 877 584 0307 www.hibon.com www.ingersollrand.com

Ingersoll Rand (NYSE:IR) advances the quality of life by creating comfortable, sustainable and efficient environments. Our people and our family of brands—including Club Car®, Ingersoll Rand®, Thermo King® and Trane® —work together to enhance the quality and comfort of air in homes and buildings; transport and protect food and perishables; and increase industrial productivity and efficiency. We are a \$13 billion global business committed to a world of sustainable progress and enduring results.

ingersollrandproducts.com - hibon.com We are committed to using environmentally conscious print practices Ingersoll Rand Air Solutions Hibon® 2 avenue Jean-Paul Sartre, 59290 WASQUEHAL France Tel +33 (0) 3 20 45 39 45 (ligne directe) Fax +33 (0) 3 20 45 39 20 (Fax Service) email: hibon@irco.com

